

# Capabilities



**Leveltek Processing Benwood, WV facility**

**PLANT 1**

## Stretcher Leveler Specifications:

Leveltek has proven success stretcher-leveling the following products:

	Maximum	Minimum
Gauge	0.25"	0.0025"
Width	50"	8" Inquire for narrower widths
Coil ID	36"	16" *
Yield Strength	210,000 PSI	
Coil Weight	44,000 lbs.	

Stainless Steel Titanium Aluminum Brass Copper	High-Temp Alloys Galvanized Steel Nickel Alloys Treadplate Coated Carbon Steel
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Our non-marking grippers are perfect for surface-critical applications such as:

## Trimmer & Strand Extension Leveler Specifications:

Bright annealed Painted Plated/Clad Polished/Buffered	Patterned Perforated Embossed/Coined Galvalume
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	Maximum	Minimum
Gauge	.125"	.015"
Width	52"	22"
Coil ID	36"	16" *
Coil OD	72"	
Coil Weight	22,000 lbs.	
Trim	2" per side/trim	3/8"

**Max Vertical Coil:** 10,000 lbs.  
**Payment Terms:** Net 30 Days

**Benwood Location:**  
748 McMechen  
Street  
Benwood, WV 26031

Please inquire on needs  
not  
indicated above

**Leveltek**  
*Stretching Metals With New Technology*



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**PLANT 2**

## Wide Line Specifications - Coil to Sheet

	Maximum	Minimum	WIDE LINE TOLERANCES		
Gauge	.500"	.080"			
Width	96"	36" INQUIRE			
Length	Open Ended	36"	Width	As specified by customer	As specified by customer
Coil ID	30"	20"	Length up to 240"	.125"	0"
Coil OD	90"	36"	Length over 240"	See tolerance statement	See tolerance statement
Feet	Based on Gauge/ Width	200'	Diagonal	.125"	0
Stretch Force	1250 TONS		Camber	.125"	.125
Coil Weight	80,000 LBS. MAX		Over 240" length Tolerance Statement	Tolerances on lengths over 240" are based upon the size required and will be specified at time of quote or order.	

## Light Gauge CTL Line Specifications

	Maximum	Minimum		
Gauge	.125"	.028"	36" width	.035> max cut length is 240"
Width	60"	36"		.034< max cut length is 96"
Length	240"	36"	48" width	.048> max cut length is 240"
Coil ID	24"	20"		.047< max cut length is
Coil OD	80"	Inquire	60" width	.057> max cut length is 240"
Feet	Based on Gauge/ Width	100'		.056< max cut length is 96"
Coil Weight	25,000 LBS. MAX		Herr Voss 6 High Leveler	

**Benwood Location:**  
748 McMechen Street  
Benwood, WV 26031

**Please inquire on needs  
not  
indicated above**

**Max Vertical Coil:** 10,000 lbs.  
**Payment Terms:** Net 30 Days

**304-232-8530—Phone**  
**304-232-8536—Fax**